



The Address Hotels + Resorts

The Address Hotels + Resorts, is the new definition of luxury hospitality. Where cool meets warmth, style meets comfort and where discerning travellers choose to stay time and time again

Combining business and pleasure seamlessly, the sophisticated environment beats with a vivacious pulse brought to life with the presence of our guests

Each of our bespoke properties across the city is set in the most spectacular locations, offers its own fusion of contemporary style and classic elegance for you to choose from

ADDRESS BOULEVARD

ROOM TYPE	RACK RATES		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/17 TO 27/12/17		27/05/2017 TO 30/08/2017	
	Single	Double	Single	Double	Single	Double	Single	Double
Deluxe Room (47 sqm)	3,300	3,400	1,150	1,250	1,050	1,150	1,000	1,100
Boulevard Room (54 sqm)	3,600	3,700	1,300	1,400	1,200	1,300	1,150	1,250
Club Room (47 sqm)	3,800	4,000	1,550	1,750	1,450	1,650	1,400	1,600
Boulevard Club Room (54 sqm)	4,000	4,200	1,700	1,900	1,600	1,800	1,550	1,750
Boulevard Suite (95 sqm)	4,500		2,250		2,150		2,100	
Executive Downtown Suite (115 sqm)	5,000		2,650		2,550		2,500	
Grand Downtown Suite (167 sqm)	10,000		Upon Request		Upon Request		Upon Request	
The City Suite (225 sqm)	20,000		Upon Request		Upon Request		Upon Request	
The Address Suite (278 sqm)	40,000		Upon Request		Upon Request		Upon Request	

Above rates are subject to 10% Service Charge and 10% Municipality Fee
 Above rates are subject to "Tourism Dirham Fee" effective 31st March 2014

As the most sophisticated expression of a city lifestyle resort, Address Boulevard is a new, aspirational standard of hospitality that provides an experience of luxury and service excellence that is second to none. Our prime position in Downtown Dubai has unique advantages, namely inspiring views of Burj Khalifa and a direct connection to The Dubai Mall, while Dubai Opera, the centre stage of all arts, is merely footsteps away.

The enthusiasm for life's finest experiences is rewarded in abundance, whether in our beautifully designed pools or while using the advanced equipment in our fitness centre. In fact, no effort has been spared in providing our guests with benchmark setting amenities and luxuries, as they truly deserve. As a family destination, our world revolves around our guests and their kin, as we provide a myriad of choices for recreation and exploration.

Views that leave an impression, elegant décor, and tastefully luxurious furnishings define our suites and rooms. High-speed wireless internet and interactive TVs combine with room automation and an iPad based service and entertainment interface, putting every convenience at your fingertips.

Central Reservations Office Contacts for bookings

T: +971 4 423 8888; F: +971 4 423 8800; Toll Free: 800 ADDRESS (2337 377)

E: business@theaddress.com

24 Hours check-in and check-out feature is offered for Club Room, Boulevard Club room, Boulevard Suite, Executive Downtown Suite.

THE ADDRESS DUBAI MALL

ROOM TYPE	RACK RATES		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/17 TO 27/12/17		27/05/2017 TO 30/08/2017	
	Single	Double	Single	Double	Single	Double	Single	Double
Deluxe Room (45 sqm)	3,300	3,400	1,100	1,200	1,000	1,100	950	1,050
Deluxe Burj View Room (45 sqm)	3,600	3,700	1,300	1,400	1,200	1,300	1,150	1,250
Premier Room (70 sqm)	3,600	3,700	1,300	1,400	1,200	1,300	1,150	1,250
Premier Burj View Room (70 sqm)	4,000	4,100	1,500	1,600	1,400	1,500	1,350	1,450
Club Room (45 sqm)	4,000	4,200	1,500	1,700	1,400	1,600	1,350	1,550
Junior Suite (70 sqm)	4,100		1,700		1,600		1,550	
Premier Suite (90 sqm)	4,600		2,000		1,900		1,850	
Club Suite (90 sqm)	5,100		2,300		2,200		2,150	
Tower Suite (190 sqm)	18,000		Upon Request		Upon Request		Upon Request	
Presidential Suite (350 sqm)	40,000		Upon Request		Upon Request		Upon Request	

Above rates are subject to 10% Service Charge and 10% Municipality Fee

Above rates are subject to "Tourism Dirham Fee" effective 31st March 2014

The Address Dubai Mall is a five-star premium hotel that offers guests a unique blend of traditional Arabian and cosmopolitan hospitality. Set amidst the chic and energetic Downtown Dubai overlooking the world's tallest tower, Burj Khalifa and linked to The Dubai Mall, the largest shopping and entertainment destination in the world, The Address Dubai Mall is a premium haven for business travellers and leisure guests. The hotel is located 15 minutes away from the Dubai International Airport.

With 244 signature rooms and suites offering three upbeat restaurants and lounges, a luxurious spa and wellness facilities and convenient business amenities, The Address Dubai Mall offers a quintessential luxurious experience.

The third floor is dedicated to wellness and beauty featuring an expansive Spa, a modern Fitness Centre, swimming pool and beauty salon. The Address Dubai Mall offers extensive space for meetings and events. The large ballroom accommodates up to 650 guests, and can be divided into three sections. There are six additional meeting rooms of varying sizes, ranging in capacity from 15 to 40 delegates. A professional events team ensures the success of every event.

Whether you are in Dubai for a relaxing holiday, a fabulous fashion fix, bespoke event, or business, the red carpet awaits you at The Address Dubai Mall.

Central Reservations Office Contacts for bookings

T: +9714 4 238 888; F: +971 4 423 8800; Toll Free: 800 ADDRESS (233 7377)

E: business@theaddress.com

24 Hours check-in and check-out feature is offered for Club Room and Club Suites.

THE ADDRESS RESIDENCES DUBAI MALL DAILY RATES

ROOM TYPE	RACK RATES		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/2017 TO 27/12/2017		27/05/2017 TO 30/08/2017	
	Single	Double	Single	Double	Single	Double	Single	Double
Studio	3,300		1,050		950		900	
1 Bedroom	3,600		1,300		1,200		1,150	
1 Bedroom Premier	3,700		1,400		1,300		1,250	

THE ADDRESS RESIDENCES DUBAI MALL MONTHLY RATES

ROOM TYPE	RACK RATES (DAILY RATES)		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/17 TO 27/12/17		27/05/2017 TO 30/08/2017	
	Single	Double	Single	Double	Single	Double	Single	Double
Studio	3,300		21,000		17,100		16,200	
1 Bedroom	3,600		26,000		21,600		20,700	
1 Bedroom Premier	3,700		28,000		23,400		22,500	

Above rates are subject to 10% Service Charge and 10% Municipality Fee
 Above rates are subject to "Tourism Dirham Fee" effective 31st March 2014

Central Reservations Office Contacts for bookings
 T: +971 4 423 8888; F: +971 4 423 8800; Toll Free: 800 ADDRESS (233 7377)
 E: business@theaddress.com

Annual leases are also available upon request. Please contact us on live@theaddress.com for annual lease rates.

THE ADDRESS DUBAI MARINA

ROOM TYPE	RACK RATES		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/2017 TO 27/12/2017		27/05/2017 TO 30/08/2017	
			Single	Double	Single	Double	Single	Double
Deluxe Room (40 sqm)	2,900	3,000	900	1,000	750	850	650	750
Deluxe Room Marina View(40 sqm)	3,100	3,200	1,000	1,100	850	950	750	850
Grand Room (51 sqm)	3,400	3,600	1,300	1,500	1,150	1,350	1,050	1,250
Grand Room Marina View (55 sqm)	3,600	3,800	1,400	1,600	1,250	1,450	1,150	1,350
Premier Suite (55 sqm)	4,000		1,600		1,450		1,350	
Premier Suite Marina (70 sqm)	4,300		1,700		1,550		1,450	
Tower Suite (84 sqm)	4,700		1,900		1,750		1,650	
Presidential Suite (280 sqm)	20,000		Upon Request		Upon Request		Upon Request	

Above rates are subject to 10% Service Charge and 10% Municipality Fee
 Above rates are subject to "Tourism Dirham Fee" effective 31st March 2014

A notable presence among modern skyscrapers, overlooking shimmering waterways and surrounded by pedestrian-friendly walkways, The Address Dubai Marina takes its place amidst one of the region's most upscale neighbourhoods. In proximity to Dubai International Airport and Al Maktoum International Airport, the hotel is reassuringly close to key developments of commercial interest such as Dubai Media City, Dubai Knowledge Park and Jebel Ali Free Zone, as well as to some of the best leisure, entertainment and retail pursuits that the Emirate has to offer. Being adjacent to a metro station, a diverse spectrum of attractions and experiences across the city can be accessed very conveniently. The hotel also features a direct connection to Dubai Marina Mall, a modern shopping and lifestyle destination with premium retail stores and a myriad of dining and entertainment venues.

As with all aspects of The Address Dubai Marina experience, the expression of premium luxury is taken a step further in each of the hotel's 172 stylish rooms and 28 spacious suites which are elegantly appointed and equipped with world class amenities. Along with flat-screen televisions that play exciting Netflix titles and immersive 3D movies, supremely comfortable beds and complimentary wireless Internet access, every room and suite features exquisite materials and expansive views of the city or Dubai Marina.

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 E: business@theaddress.com

24 Hours check-in and check-out feature is offered for Grand Rooms and Premier Suites.

THE ADDRESS MONTGOMERIE DUBAI

ROOM TYPE	RACK RATES		HIGH SEASON		SHOULDER SEASON		SUMMER SEASON	
			01/01/2017 TO 26/05/2017 AND 31/08/2017 TO 01/12/2017		02/12/17 TO 27/12/17		27/05/2017 TO 30/08/2017	
			Single	Double	Single	Double	Single	Double
Deluxe Courtyard View (44 sqm)	2,500	2,600	850	950	750	850	550	650
Premier Golf View (44 sqm)	3,000	3,100	1,050	1,150	950	1,050	750	850
Skyline Junior Suite (72 sqm)	3,500		1,450		1,350		1,150	
The Montgomerie Suite (112 sqm)	4,000		1,750		1,650		1,450	
The Executive Suite (120 sqm)	4,500		2,050		1,950		1,750	

Above rates are subject to 10% Service Charge and 10% Municipality Fee
 Above rates are subject to "Tourism Dirham Fee" effective 31st March 2014
 All room rates are inclusive of International breakfast served A La Carte

Set within 265 acres of emerald-green fairways, beautifully manicured gardens and resplendent lakes with an 18-hole, par 72 championship golf course, The Address Montgomerie Dubai is one of the region's premier leisure destinations. Additionally, the hotel features The Academy by Troon Golf, the foremost luxury brand within golfing circles. It is revered by professionals and enthusiasts alike for elevating the techniques and skills of golfers at all levels of proficiency.

The unique proposition of this luxury golf resort extends to its 21 splendidly appointed rooms and suites, a broad palette of inventive dining options, and amenities that include an outdoor swimming pool, well-equipped fitness centre, cycling facilities, world-class spa and sophisticated event venues.

The serene surroundings of the property are a beautiful indication of the tranquil experience to follow at The Spa. A holistic array of treatments, from facials to therapeutic massages for both men and women, have been thoughtfully created to ensure that guests experience wellness in the truest sense.

Nineteen presents authentic Italian cuisine against the beautiful backdrop of the resort's championship golf course. Whether in the rustic setting indoors or while enjoying the bracing air of the outdoor terrace, dine on the culinary marvels prepared by expert chefs, who demonstrate their flair and skill in the open show kitchen.

Central Reservations Office Contacts for bookings
 T: +971 4 423 8888; F: +971 4 423 8889; Toll Free: 800 ADDRESS (233 7377)
 E: business@theaddress.com

THE ADDRESS MONTGOMERIE DUBAI GREEN FEES AT THE GOLF CLUBS

The championship golf course was designed by Colin Montgomerie in association with Desmond Muirhead. The course covers 265 acres which consist of 123 acres of turf, 49 acres of man-made lakes (a total of 14 lakes), 93 acres of landscaped gardens and is scattered with 81 large bunkers.

WINTER SEASON 17/9/17 – 31/5/17	SUMMER SEASON 1/6/17 – 16/9/17
AED 625 Sun-Wed / AED 675 Thurs – Sat	AED 350 Sun-Wed / AED 375 Thurs – Sat

Reservations Contacts for bookings
 T: +971 4 390 5600; F: +971 4 360 8981
 E: info@themontgomerie.ae

ARABIAN RANCHES GOLF CLUB GREEN FEES AT THE GOLF CLUB

The links is an 18 hole, par 72 signature course designed by Ian Baker-Finch. Built as a desert-style grass course, players love the natural flow of the holes through the sand dunes and wonderful desert landscape. Playing up to 7,658 yards, it is a true test of championship golf.

WINTER SEASON 17/9/17 – 31/5/17	SUMMER SEASON 1/6/17 – 16/9/17
AED 425 Sun – Thurs / AED 505 Fri – Sat	AED 250 Sun – Thurs / AED 325 Fri – Sat

Reservations Contacts for bookings
 T: +971 4 366 4700; F: +971 4 366 3355
 E: info@arabianranchesgolf.ae

SPECIAL EVENT DATES AND CHARGES The Address Hotels + Resorts

EVENTS AND EXHIBITIONS	DATES
Arab Health	29th January – 02nd February 2017 inclusive
Gulf Food	26th February – 02nd March 2017 inclusive
Air Show	12th – 16th November 2017 inclusive

A supplement of AED 600 for Arab Health and AED 300 for Gulf Food and Air Show (subject to 10% municipality fee and 10% service charge) per room/suite per night needs to be added to all above contracted rates for any reservation falling on and over any of the above mentioned dates. These dates are subject to change. Please contact our Central Reservations Office for more information.

GENERAL BENEFITS AND SERVICES

- Complimentary WiFi service in guest rooms, conference venues, restaurants and public areas
- Complimentary daily newspapers (in the Hotel only)
- Complimentary access to swimming pools and health club
- Covered car park facility
- 24-hour room service
- 24-hour guest services and security
- Baby-sitting service
- Limousine service
- Housekeeping services
- Laundry and dry cleaning services
- Transportation services
- Business centre services

SPECIAL HOTEL BENEFITS

The below listed room types are inclusive of Buffet Breakfast, Airport Transfers, Business Lounge and Club Lounge Access, Standard Meet and Greet service upon arrival at Dubai International Airport (Terminal 1 and Terminal 3)

- At Address Boulevard: Club Room, Boulevard Club Room, Boulevard Suite, Grand Downtown Suite, Executive Downtown Suite, The City Suite, The Address Suite (Buffet Breakfast only)
- At The Address Dubai Mall: Club Room, Club Suite, Tower Suite and Presidential Suite, Premier Suite (Buffet Breakfast only)
- At The Palace Downtown Dubai: Palace Room, Palace Suite, Royal and Imperial Suite (Club lounge is not available), Diplomatic Suite (Buffet Breakfast only)

The below listed room types are inclusive of: Buffet Breakfast, Airport Transfers and Club Lounge Access

- At The Address Dubai Marina: Grand Room, Grand Marina View Room, Premier Suite, Premier Marina View Suite, Tower Suite and Presidential Suite

The below listed room types are inclusive of: Breakfast and Dubai Airport Transfer.

- At The Address Montgomerie Dubai: Junior Suite, The Montgomerie Suite and Executive Suite

SERVICED RESIDENCE OCCUPANCY POLICY

The maximum occupancies per residence are as follows:

- Studio: 2 persons
- One Bedroom: 3 persons
- Two Bedroom: 5 persons
- Four Bedroom: 9 persons

RATE CHANGES

The Address Hotels + resorts have the right to revise the above rates during the contracted period with prior notice of 15 calendar days. Should our public "Best Available Rate" ever be lower than your existing corporate rate at the time of booking, The Address Hotels + Resorts will be happy to offer you this lower room rate. Corporate Rates are subject to availability at the time of Booking.

TOURISM DIRHAM FEE

This is in reference to the Executive Council Resolution No. 2, issued on 24th January 2014 by the Government of Dubai, regarding the introduction of the "Tourism Dirham Fee" on guests staying in Hotels and Hotel Apartments in the Emirate of Dubai. We would like to take this opportunity to inform you of the method implementation of the fee at The Address Hotels + Resorts. Effective 31st March 2014, guests staying at any of The Address Hotels + Resorts will be subject to the Tourism Dirham Fee of

AED 20 per bedroom, per night. This is payable by the guest upon check-out. The fee will be posted on a separate line, on the guest's bill. Should your company wish to bear this fee on behalf of your guest, the company has to clearly specify that the room charge, municipality fees, service fee and the Tourism Dirham fee will need to be billed to you. This needs to be communicated at the time of booking and prior to the guest arrival.

RESERVATIONS

All reservations are on request basis and subject to space availability. All confirmed reservations will be validated by a written confirmation letter and confirmation number. Bookings have to be made with bona fide email address to avail the company corporate rate and where applicable, a valid company ID upon check-in is required to validate the corporate rate. Confirmed reservations require a valid credit card for guarantee or a Company's guarantee letter (if the company benefits of credit facility with the hotel). In the absence of either of the above, full prepayment, as guided upon confirmation. Non-guaranteed reservations will be released at 06.00 pm (Dubai time) one day prior to the expected arrival date. The above cancellation notice periods are guidelines which may be superseded by The Address Hotels + Resorts and will be advised accordingly at time of confirmation.

Central Reservations Office Contacts for bookings

T: +971 4 423 8888; F: +971 4 423 8889; Toll Free: 800 ADDRESS (233 7377)

E: business@theaddress.com

This Agreement applies to individual bookings only and is not valid for Groups or Conferences of 10 rooms and above. Group rates are available upon request.

CANCELLATION

Cancellations/ late amendment received after 3.00 pm (Dubai time) 1 day prior to arrival date is subject to one-night charge.

EXHIBITION/ SPECIAL EVENTS

Cancellations/ late amendment received after 03.00 pm (Dubai time) 7 days prior to arrival date is subject to one-night charge. For reservations where visa is applied, approved and issued through The Address Hotels + Resorts in the event of any cancellation, The Address Hotels + Resorts reserve the right to apply a minimum charge of 1 night at contracted rate. Superseding conditions of the cancellation clause, the issued visa will be cancelled and the client will bear the cost of the visa charges. The above cancellation notice periods are guidelines which may be superseded by The Address Hotels + Resorts and will be advised accordingly at time of confirmation.

CANCELLATION POLICY FOR MONTHLY BOOKINGS

You may cancel or modify your reservation for no charge until 7 days prior to your arrival date. Please note that if you must cancel after this time, we will assess a fee of one night of the room charge plus municipality fee and service charge. Any additional services that were confirmed and guaranteed by your credit card will also be charged in case of cancellation, no show or if not utilized. Please note that if you must shorten the length of stay to less than 30 days, the payment for the full month will apply. The above cancellation notice periods are guidelines which may be superseded by The Address Hotels + Resorts and will be advised accordingly at time of confirmation.

NO-SHOWS

A one-night charge including municipality fee and service charge of each guaranteed room / apartment booked shall be imposed for no-shows/non-arrivals.

CREDIT FACILITY

Should your company wish to avail credit facilities with any of our properties, you are requested to complete the 'Credit Application Request Form' and submit with relevant supporting documents. The documents required are mentioned in the Credit Application Form. The hotel will require a minimum of 21 working days to process your credit facility request. Upon reservation, the Company should send a fax or email stating the items/services for which the company would like to be charged. For the Guests whose extra

charges (mini bar, telephone etc.) are not covered by the Company, a Credit Card imprint or pre-payment upon check-in will be requested. All confirmed reservations will be guaranteed against the credit facility. In the event credit facility has not been established, a credit card is required to cover the charges or full payment is due 48 hours prior to guest arrival.

TRANSPORTATION

We are pleased to offer private limousine transfers to and from Dubai International Airport as well as Dubai World Central - Al Maktoum International. Please contact our central reservations department at least 24 hours prior to arrival time to arrange for airport transfers. The Price will be advised upon request.

VISA ARRANGEMENTS

30-day visa: AED 900 (10 working days)

14-day visa: AED 550 (10 working days)

Above rates are inclusive of 10% municipality fee and 10% service charge. Please contact our Central Reservations Office for additional information and assistance.

AHLAN SERVICE

Please find the below the details of the available 2 packages (rates are subject to change):

Standard Meet and Greet Service (AED 150 – subject to change) on arrival to Dubai International Airport (Terminal 1 and Terminal 3 only). This includes:

- Meet and Greet on arrival
- Refreshments and relaxation in the Ahlan Lounge
- Assistance with Immigration formalities
- Assistance during duty free shopping

Premium Meet and Greet Service (AED 250 – subject to change) on arrival on arrival to Dubai International Airport (Terminal 1 and Terminal 3 only)

- As per above + Assistance of a porter throughout

The prices are subject to change without prior notice.

EXTRA BED / CHILDREN POLICY

Please contact the corresponding reservations number for more information

CHECK-IN AND CHECK-OUT

- Check-in Time is 03.00 pm; Check-out is 12.00 pm
- Late check-out until 06.00 pm is charged at 50% of the Room Rate
- Late check-out after 06.00 pm is charged at 100% of the Room Rate
- Late check-out time is offered subject to availability

The following rooms types will have 24 Hours check-in and check-out benefit:

- Address Boulevard – Club Room and Club Suites
- The Address Dubai Mall – Club Room and Club Suites
- The Palace Downtown Dubai – Palace Room and Palace Suites
- The Address Dubai Marina – Grand Room and Premier Suite

Guests may check-in at any time and bookings on these room types are for a 24-hour period. i.e. check-in 08.00 pm, check-out 08.00 pm on departure day. Later check-out time will be subject to charges and availability.

U BY EMAAR

Creating a bouquet of bespoke privileges, U By Emaar brings together diverse brands within the Emaar portfolio across dining, accommodation and leisure that elevate the overall quality of customer experience. The U By Emaar Card unlocks a world of exemplary opportunities to enjoy life, allowing customers to earn valuable Upoints, which can be used to redeem against stay, dining, or leisure experiences.

EARLY DEPARTURE

In the event that your guest decides to depart earlier than expected (reserved departure date), the Hotel has the right to charge a minimum of one night, unless the Front Office has been notified with at least 24 hours' notice.

CURRENCY AND PRICES

All rates are quoted in UAE Durham's (AED). The Address Hotels + Resorts reserve the right to claim compensation for loss on exchange arising from accounts settled in foreign currencies.

WALK OUT

In the case of an overbooking situation, The Address Hotels + Resorts reserve the right to accommodate the guests in a nearby Hotel of an equivalent category, without any price supplement. In such cases the expenses relating to the transfer (additional cost of the rooms, transportation to the hotel and one 10-minute telephone call to the customer's home) between the two hotels shall be payable by The Address Hotels + Resorts, who shall not be liable for any other compensation whatsoever.

FORCE MAJEURE CLAUSE

By acceptance of this Agreement, The Address Hotels + Resorts shall not be held liable or responsible for failure to execute arrangements specified herein directly or indirectly occasioned by or through or in consequence of war, change or statutes of UAE Government, strikes, riots and 'Acts of God' or conditions beyond the control of The Address Hotels + Resorts.

CONTRACT VALIDITY / CONFIDENTIALITY

All information contained in this document is private and confidential and under no circumstances can it be accepted that the actual contract rate be made known to third or other parties through internet web sites. The Address Hotels + Resorts reserve the right at any time, by giving notice in writing, to cancel this Agreement should the Company fail to adhere to the above terms and conditions.

INSURANCE

The Company is solely liable for losses and damages caused by the beneficiaries and/or the subsidiaries staying at The Address Hotels + Resorts. It is agreed that the beneficiaries have to respect the processes implemented in The Address Hotels + Resorts, which can concern the fire safety or valuables locked in the safe, and could not ask for being indemnified for the losses in case of non-respect of the processes.

TERMINATION

In the event of failure by either of the parties to comply with any of the obligations incumbent in this agreement, the other party may terminate the contract after a registered letter has been sent to the offending party formally demanding the performance of the obligation in question and after such letter has remained without effect for a period of 15 days.

APPLICABLE LAW IN CASE OF DISPUTES

The laws of the United Arab Emirates govern this contract. Any dispute between the parties relating to the interpretation or execution of the present contract that has not been settled amicably shall be referred to the Civil Courts of the UAE.

DISCLAIMER NOTICE

It is agreed that The Address Hotels + Resorts shall not be liable for any inability on its part to provide all or any accommodation or services where such inability arises as a result of any action on the part of the Government and ruling family of the U.A.E, resulting in the temporary closure or expropriation by or on behalf of the Government and the ruling family (with or without notice) of all or any part of The Address Hotels + Resorts accommodation or services. Closure shall not be deemed to give grounds for cancellation of this contract.

CONTACT US

For any further assistance regarding this contract please feel free to contact the undersigned on email:

nkumar@theaddress.com.

The Address Hotels + Resorts has extended these special individual corporate room rates on a mutually agreed volume business that your company will generate in this current year. The agreed volume business is set at **50 Room nights** per year per hotel. Should the rates extended to your company herein not be utilized within the subsequent three (3) months period, we reserve the right to revoke our offer of contracted rates.

This proposal is valid subject to the **Duplicate Copy being duly signed**, validated and returned to our Sales Department on Fax: +971 4 436 8880 or **nkumar@theaddress.com** within seven (7) days of the issuance date of this contract. By signing this page, we will understand that you agree and accept all aforementioned terms and conditions.

We thank you for your kind support towards The Address Hotels + Resorts and look forward to a fruitful relationship between both our companies.

Yours Sincerely,

Accepted:



Nishu Kumar
Assistant Director of Sales – Corporate
The Address Hotels + Resorts
Dubai – U.A.E
Tel: 971 4 4368874
Fax: 971 4 4368880
Email: nkumar@theaddress.com

MECSC
Mr. JC Gayoma
Membership Executive